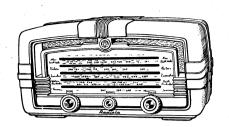
TECHNICAL INFORMATION AND SERVICE DATA



FOUR VALVE, BROADCAST,
A.C. OPERATED SUPERHETERODYNE.

ISSUED BY:

AMALGAMATED WIRELESS (AUSTRALASIA) LTD.



ELECTRICAL SPECIFICATIONS

Frequency Range	540-1600 Kc/s
	(555-187.5 Metres)
Intermediate Frequency	455 Kc/s
Power Supply Rating	200-260 volts 50-60 C.P.S.
(Models are produced with other volta ratings)	ge and frequency
Power Consumption	35 watts

Loudspeaker:

5 inch permanent magnet — Code No. AC63 Transformer — XA2

V.C. Impedance — 3 ohms at 400 C.P.S.

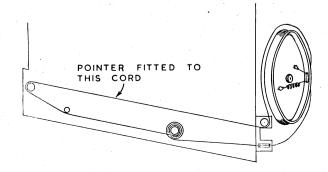
Undistorted Power Output 1.5 watts

Valve Complement:

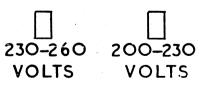
- (1) 6BE6 Converter
- (2) 6AU6 I.F. Amp.
- (3) 6BV7 Det., A.V.C., High Gain Output
- (4) 6X4 Rectifier

Chassis Removal.

- (1) Remove the control knobs by pulling them straight off their spindles.
- (2) Remove two recessed nuts from the top of the cabinet back, two screws from underneath the cabinet back and withdraw it.
- (3) The chassis is held to the cabinet front by two screws situated under it. Removal of these enables the chassis to be withdrawn from the cabinet.



RED DOT INDICATES COMMON CONNECTION FOR ALL VOLTAGES



Connection to Power Supply.

The receiver should not be connected to any circuit supplying other than alternating current from 200-260 volts and at the frequency stated on the label inside the cabinet.

The power supply connections are shown in the accompanying diagram.

Tuning Drive Cord Replacement.

The accompanying diagram shows the route of the cord and the method of attachment.

D.C. RESISTANCE OF WINDINGS

Winding	D.C. Resistance in ohms
Aerial Coil:	
Primary (L2)	3
Secondary (L3)	2
Oscillator Coil (L4)	5
I.F. Filter (L1)	17.5*
I.F. Transformer Windings	15
Power Transformer (T2)	
Primary	50
Secondary	300
Loudspeaker Input Transformer (T1)	
Primary	525 or 430
Secondary	†

[†] Less than 1 ohm.

SOCKET VOLTAGES

VALVES	Cathode to Chassis Volts:	Screen Grid to Chassis Volts:	Anode to Chassis Volts:	Anode Current mA:	Heater Volts
6BE6 Converter	1.8	90	170	2.3	6.3
6AU6		90	170	5	6.3
6BV7 Det., A.V.C., Output	· -	170	210	28	6.3
6X4 Rectifier	210		90/190 A.C. R.M.S.	-	6.3

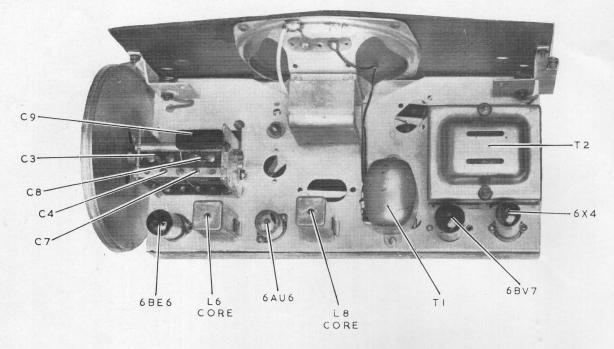
Volts across Back-bias resistor R14, 2.3V.

Total H.T. Current = 48 mA.

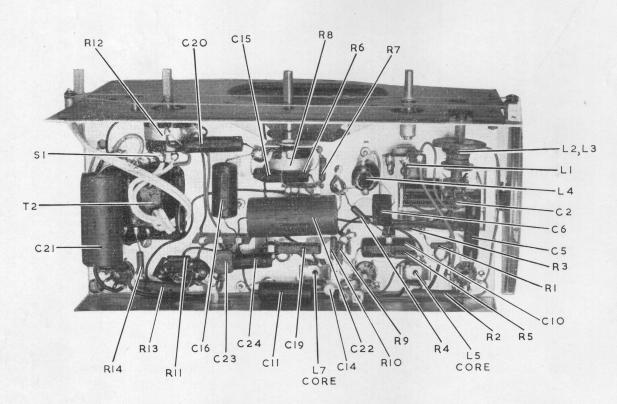
Measured at 240 volts A.C. supply. No signal input. Volume Control maximum clockwise. Voltmeter 1,000 ohms per volt; measurements taken on highest scale giving accurate readable deflection.

^{*} In some receivers this reading may be as high as 60 ohms.

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations and it should not be assumed that a component is faulty if a slightly different reading is obtained.



CHASSIS TOP VIEW MODEL 449-MA



CHASSIS UNDERNEATH VIEW MODEL 449-MA

CIRCUIT CODE - RADIOLA 449-MA

Part No.	18679		XA2 25831	25833 AC63
Description	0.05 μF paper 200V working 440 $\mu \mu F$ padder \pm 2½% 2-20 $\mu \mu F$ trimmer (on gang) 12-445 $\mu \mu F$ tuning 9 $\mu \mu F$ mica	0.035 μF paper 600V working 0.05 μF paper 400V working 100 μμF silvered mica 100 μμF silvered mica 10 μμF ceramic 0.025 μF paper 400V working 0.1 μF paper 400V working 100 μμF silvered mica 100 μμF silvered mica 200 μμF mica	0.05 μF paper 200V working 24 μF 350 P.V. Electrolytic 24 μF 350 P.V. Electrolytic 24 μF 350 P.V. Electrolytic 0.005 μF paper, 600V working 0.01 μF paper 600V working 1RANSFORMERS Loudspeaker Transformer 50-60 C.P.S.	40 C.P.S. LOUDSPEAKER 5 inch Permanent Magnet SWITCHES Power Switch (on R12)
Code No.	58786	000 003 004 004 006 008 008	C20 C21 C23 C23 C24 C24 C25	.
Part No.	9382 30768 15949 27351	27351	26890 26444	18679
		N	26 28	18
Description	C1) Kc/s 00 Kc/s	watt	in vocation control at 0.1 megohm)	CAPACITORS CAPACITORS 6.8 μμε ceramic 12-445 μμε tuning 2-20 μμε trimmer (on gang)

ALIGNMENT PROCEDURE

Manufacturer's Setting of Adjustments.

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be re-adjusted unless by skilled operators using special equipment.

For all alignment operations, connect the "low" side of the signal generator to the receiver chassis, and keep the generator output as low as possible to avoid A.V.C. action. Also, keep the volume control in the maximum clockwise position.

Testing Instruments.

- (1) A.W.A. Junior Signal Generator, type 2R3911, or
- (2) A.W.A. Modulated Oscillator, type J6726. If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals.
- (3) A.W.A. Output Meter, type 2M8832.

ALIGNMENT TABLE

Alignment Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for Maximum Peak Output:
1 -	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L8 Core
2	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L7 Core
3	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L6 Core
4	Aerial Section of Gang (Drive end)	455 Kc/s	540 Kc/s	L5 Core
Repe	at the above adjustments	until the maximum output	is obtained.	
5 6 7	Aerial Lead Aerial Lead Aerial Lead	600 Kc/s 1,500 Kc/s 1,500 Kc/s	600 Kc/s 1,500 Kc/s 1,500 Kc/s	L.F. Osc. Core Adj. (L4)* H.F. Osc. Adj. (C7) H.F. Aer. Adj. (C4)
Repe	at adjustments 5, 6 and 7			· · · · · · · · · · · · · · · · · · ·

^{*} Rock the tuning control back and forth through the signal.

